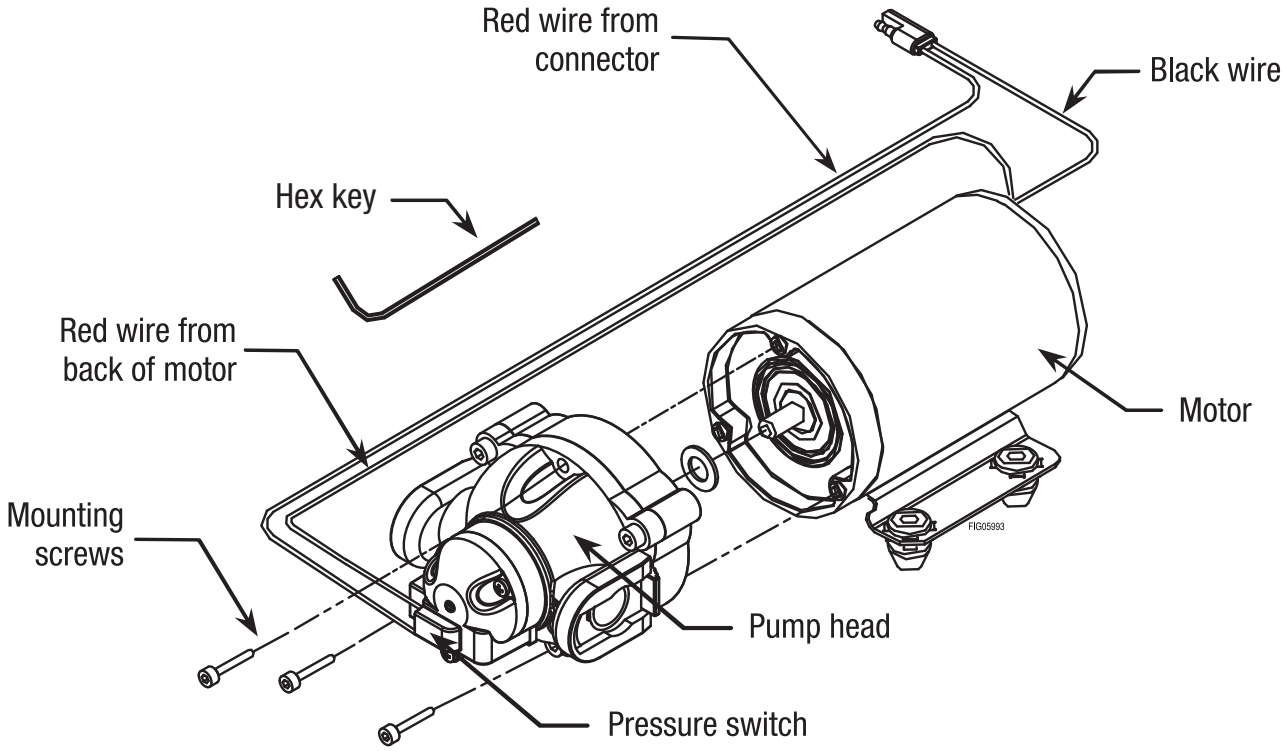
# DIAPHRAGM PUMP HEAD 8.3LPM

## Disassembly & Assembly Instructions - K16151

**Disassembly Instructions:**

1. Disconnect both red wires from the pressure switch.
2. Using the supplied hex key, unthread the 3 mounting screws shown below.
3. Slide the pump head off the shaft of the motor. Discard the pump head and washer (if applicable).

**Assembly Instructions:**

1. Slide the washer over the motor shaft.
2. Line up the 3 holes in the pump head to the 3 holes in the motor face.
3. Slide the pump head onto the shaft of the motor.
4. Using the supplied hex key, secure the pump head to the motor using the 3 mounting screws that were supplied with the new pump head. Torque to 5 ft.-lbs.
5. Attach the red wire from the back of the motor to the back spade of the pressure switch.
6. Attach the red wire from the connector to the front spade of the pressure switch.