K13086 assembly:

4. Handle Frame

7. Locking Castors

10. Sliding frame

- 1. Carefully remove contents from the packaging.
- 2. Select a firm, level surface on which to assemble the Teardown Table with Parts washer
- 3. Tools required (not supplied) 2 x 14mm Spanner, 1 x 13mm Spanner and 1 x Phillips screw driver

Packed Contents			
Description	Qty	Description	Qty
Parts Washer	1	Oil Tub	1
Drain Table	1	Oil Tub Stop Bracket	1
Handle Frame	1	Bolts M14 x 65mm	4
End Frame	1	Bolts M14 x 45mm	8
Fixed Sliding Frame	1	Bolts M13 x 40mm	2
Parts washer support Leg	1	Flat Washers	24
Lower Shelf	1	Spring Washers	2
Locking Castors	2	Screws	2
Castors	3	Small Flat washer	2
		Nut	10



5. Fixed Sliding Frame

11. Sliding Frame Lock

8. Castor

6. Lower Shelf

12. Oil Tub

9. Parts Washer Support Leg

Assembling Lower storage Section

- 1. Locate the Handle frame (4), End Frame (2) and the Lower Shelf (6).
- 2. Align the holes in the bottom of the Handle frame (4) and End Frame (2) with the 4 holes in the corners of the Lower Shelf (6).
- 3. Place flat washer onto bolt M14 x 45mm and insert Bolt through Handle frame (4) and Lower Shelf (6).
- 4. Place flat washer and nut onto end of bolt M14 x 45mm and hand tighten.
- 5. Repeat steps 3 and 4 for remaining holes in Lower Shelf (6). **Note:** Do not fully tighten nuts at this time.

Attaching Fixed Sliding Frame

- 1. Locate the Fixed Sliding Frame (5) and Parts Washer support (9).
- 2. Sit the Fixed Sliding Frame (5) into the cross sections of the Handle frame (4) and on top of End Frame (2).
- 3. Ensure Sliding Frame Lock (11) is disengaged, gently extend out the Sliding Frame (10) extended position.
- 4. Align the holes of the fixed Sliding frame (5) with the holes in the Handle frame (4) and End Frame (2).
- 5. Place flat washer onto bolt M14 x 65mm and insert Bolt through Handle frame (4) and Fixed Sliding Frame (5).
- 6. Place flat washer onto bolt M14 x 65mm and insert bolt through end frame (2) and Fixed Sliding Frame (5).
- 7. Place flat washer and nut onto end of bolt M14 x 65mm and hand tighten.
- 8. Sit the Parts Washer support (9) on the underside of the Sliding Frame (10).
- Insert the bolts M13 x 40mm and flat washer through from the bottom of the bracket of the Parts Washer support (9) and through the fixed Sliding Frame (10) holes.
 Note: If the bolt is not inserted from the bottom of the bracket it limit on how far the parts washer can slide under the teardown table.
- 10. Place flat washer, spring washer and nut onto end of bolt M14 x 45mm and hand tighten.

Note: Do not fully tighten nuts at this time.

Attaching Drain Table

- 1. Locate the Drain Table (3).
- 2. Align the holes in the top of the Handle Frame (4) and End Frame (2) with the 4 holes in the corners of the Drain Table (3).
 - Note: Ensure the drain hole is located near the Handle Frame (4).
- 3. Place flat washer onto bolt M14 x 45mm and insert through Handle Frame (4) and Drain Table (3) and hand tighten.
- 4. Repeat steps 2 and 3 for remaining holes in End Frame (2).

Note: Do not fully tighten nuts at this time.

Attaching the Castors

- 1. Locate the two Locking Castors (7) and the three Castors (8).
- 2. Turn the Tear down table upside down on a piece of cardboard or old carpet.
- 3. Align the Locking Castors (7) with the Handle Frame (4) holes and tighten.
- 4. Using 2 Castors (8) screw into the bottom of the End Frame (2) holes.
- 5. Using 1 Castor (8) screw into the bottom of the Parts Washer Support (9) hole.
- 6. Tighten all castors.
- 7. Return the Teardown Table to the upright position.

Attaching the oil tray

- 1. Locate the Oil Tray (12) and Oil Tray Stop Bracket.
- 2. Align the holes of the Oil Tray Stop Bracket with the holes on the outside of the Drain Table (3).
- 3. Place the small flat washer on the screw and insert through the Oil Tray Stop Bracket into the Drain Table (3) and tighten.
- 4. Align the Oil Tray (12) with the oil tray supports located on the underside of the Drain Table (3) and gently slide into place.

Tightening all Nuts and Bolts

- 1. Ensure the Teardown table is correctly assembled as specified above.
- 2. Using 2 x 14mm Spanners, tighten all the Lower Shelf (6) bolts and nuts.
- 3. Using 2 x 14mm Spanners, tighten all the Sliding Frames (10) bolts and nuts.
- 4. Using 1 x 14mm Spanner, tighten all the Drain Table (3) bolts and nuts.
- 5. Using 1 x 13mm Spanner and 1 x 14mm Spanner tighten all the Parts Washer support (9) bolts and nuts.

Mounting the parts washer:

- 1. Ensure Sliding Frame Lock (11) is disengaged, gently extend out the Sliding Frame (10) extended position.
- 2. Place the Parts Washer (1) into the sliding frame.
 - **Caution:** Ensure the power cord does not get caught between the Parts Washer (1) and Sliding Frame (10) this may result in damage to the supply cord.