

KINCROME

PROFESSIONAL QUALITY TOOLS

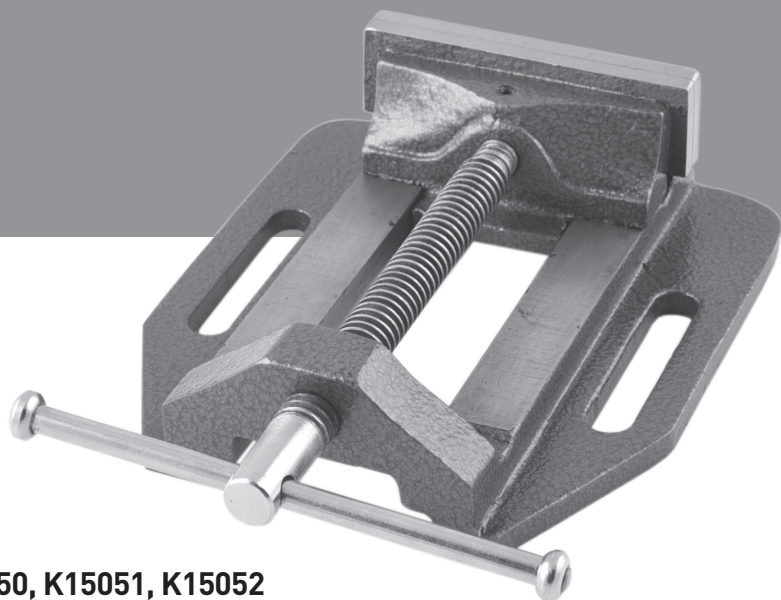
S.G IRON DRILL PRESS VICE (3", 4", 6")

"UNBREAKABLE"
S.G
(SPHEROIDAL
GRAPHITE)
IRON

100%
STRONGER
THAN
GREY IRON

UNIVERSAL
FITMENT FOR
DRILL PRESS
WORK TABLES

INDUSTRIAL
AND
WORKSHOP
QUALITY



K15050, K15051, K15052

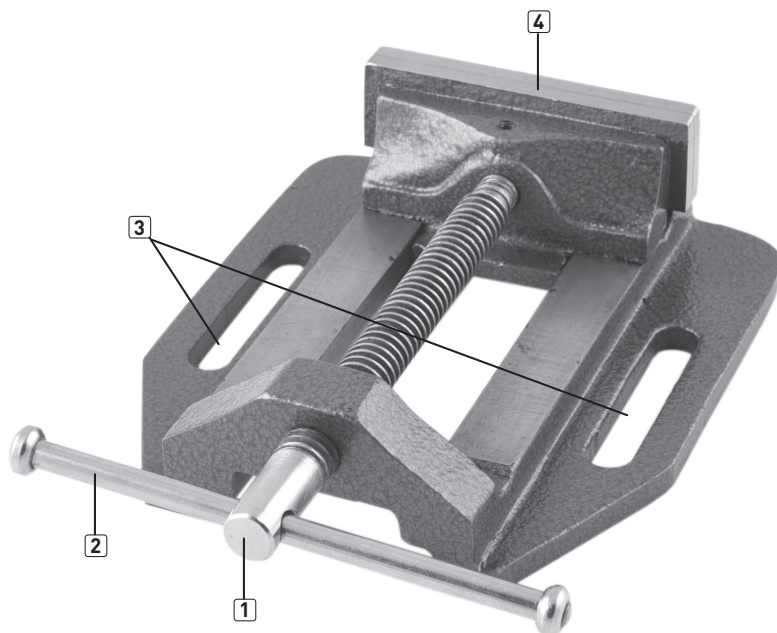
ED1 Sept 16

Table of Contents

Know Your Product	1
General Safety Instructions	2
Additional Safety Instructions.....	3
Operation.....	4
Maintenance & Warranty	5
Parts Breakdown	6

Know your product

1. Spindle
2. Handle
3. Vice Secure Points
4. Jaws



Specifications

Model No:	K15050	K15051	K15052
Jaw Opening	90mm	115mm	175mm
Jaw Width	90mm	105mm	170mm
Jaw Depth	34mm	39mm	43mm
Weight	2.1kg	2.9kg	6.7kg

General Safety Warnings



Save all warnings and instructions for future reference.

WARNING! Misuse of vice can cause serious injury. Please read, understand and follow all instructions outlined in this manual before setting up the vice.

- a.) To ensure safety, vice must be installed and used properly.
- b.) ALWAYS make sure the drill press table is secure.
- c.) ALWAYS use ANSI-approved eye, face, and ear protection.
- d.) ALWAYS keep moving parts lubricated with multipurpose grease.
- e.) ALWAYS keep workpiece centered in jaws. Uneven clamping pressure across jaws could damage vice.
- f.) DO NOT overtighten jaws, damage to vice or workpiece could result. TIGHTEN BY HAND ONLY.
- g.) DO NOT unscrew jaw beyond maximum opening.
- h.) DO NOT place pressurized containers in vice.
- i.) DO NOT use extreme heat or prolonged heat on vice.
- j.) DO NOT strike any part of vice; permanent damage could result.
- k.) DO NOT expose the vice to rain or wet conditions.
- l.) This product is not a toy. Keep it out of reach of children.
- m.) The warnings, precautions, and instructions discussed in this instruction manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.

Assembly

The only assembly required for the Kincrome S.G Drill Press Vices is the assembly of the handle.

- 1. Unscrew one of the end caps located on the spindle handle.
- 2. Then slide the spindle handle through the handle assembly.
- 3. Reinstall the end cap removed earlier. Your vice is now fully assembled!

Mounting Tips

- 1. Use proper sized bolts, nuts, locks and flat washers in all base mounting holes. Never weld the base of the vice to any metal object.
- 2. Make sure the vice is mounted to a properly secured bench top, capable of supporting combined weight of vice, intended work pieces and applicable forces.
- 3. Properly mount the Drill Press Vice to workbench or other work surface.

Tips Using The Vice



WARNING! Always wear eye and face protection when striking objects held by the vice or when using power tools with the vice.

- 1. Always use a vice proper size and capacity for the work piece.
- 2. Never use a hammer, pipe extension or cheater bar on spindle handle of the vice.
- 3. Never use a vice as a press for assembly or disassembly of objects.

Maintenance

1. Before each use, inspect the general condition of the vice. Check for misalignment or binding of moving parts, cracked or broken parts and any other condition which may effect safe operation.
2. Keep machined surfaces and all moving parts clean and free of dirt, chips, and foreign materials.
3. Use multipurpose grease to keep moving parts lubricated.
4. Routinely apply mineral oil to machined surfaces to prevent surface rust.

Spare Parts List

K15050		K15051		K15052	
K15050-1	Handle Assembly	K15051-1	Handle Assembly	K15052-1	Handle Assembly

Office Contact Details



Phone: 1300 657 528



Fax: 1300 556 005



Email: enquiries@kincrome.com.au



Website: www.kincrome.com.au

Caring For The Environment



When a tool is no longer usable it should not be disposed of with household waste, but in an environmentally friendly way. Please recycle where facilities exist. Check with your local council authority for recycling advice.



Recycling packaging reduces the need for landfill and raw materials. Reuse of recycled material decreases pollution in the environment. Please recycle packaging where facilities exist. Check with your local council authority for recycling advice.

Notes:

Notes:**Warranty**

Warranty given by Kincrome Tools & Equipment Pty Ltd of 3 Lakeview Drive, Caribbean Park, Scoresby, Victoria, Australia (Tel +61 3 9730 7100) If this product has materials or workmanship defects (other than defects caused by abnormal or non warranted use) you can, at your cost, send the product to place of purchase, an authorised Kincrome service agent or one of Kincromes addresses for repair or replacement. Your rights under this warranty are in addition to any other rights you have under the Australian, United Kingdom & Ireland Consumer Law or other applicable laws. Our goods come with guarantees that cannot be excluded under the Australian, United Kingdom & Ireland Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure. For further details please visit www.kincrome.com.au or call us. Due to minor changes in design or manufacture, the product you purchase may sometimes differ from the one shown on the packaging.



www.kincrome.com.au